MATERIAL DATA SHEET

RHEINZINK-PRISMO brushed white +





- WHITE COATING WITH NATURAL TOUCH
- ZINC-TYPICAL STRUCTURE
- DURABLE AND WEATHER RESISTANT
- 30 YEARS WARRANTY

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BASIC-INFORMATION

RHEINZINK-PRISMO brushed white⁺ is an innovative, white glazed material surface especially developed for architects. With its neutral appearance, it offers a timeless aesthetic that can be seamlessly integrated into various design concepts. Thanks to its high solar reflective properties, it contributes to the energy efficiency of buildings by significantly reducing heat absorption. The material surface is produced using a two-layer passivation (chemical treatment coating process) on a bright-rolled substrate. The product is resistant to sea climate and patinates partially and evenly. A pretreatment is applied evenly as a passivation process. A subsequent pressure coating is white due to titanium dioxide pigmentation and has an anti-corrosive effect. It offers reliable protection against the challenges of climatic and environmental influences, which ensures its durability and low maintenance.

Specific weight 7.2 g/cm³
Building material class A2 (non-combustible)
Titanium zinc according to DIN EN 988

DELIVERY FORM

Standard widths 500 – 1000 mm

Standard thicknesses

Min. order quantity sheets

Min. order quantity coils

Protection film

0.80 mm

250 kg

600 kg

none

Coil inner diameter 508 mm at > 500 kg 300 mm at < 500 kg

IMPORTANT INSTALLATION INSTRUCTIONS

Bending radius Three times material thickness Soldering Soldering flux "ZD-pro" or

recommendation "Power surface" (company Felder),

remove the coating abrasively, overlap area 10 to 15 mm

Processing temperature Warming up in temperatures below

10°C

Note:

In the event of contamination due to external or environmental influences, please request the RHEINZINK cleaning recommendations. With these recommendations, RHEINZINK cannot guarantee that a new look will be created.

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PRISA

ISMO green

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ALLOY

Zinc 99.995% (Z1 according DIN EN 1179)

 Copper
 0.10 - 0.20%

 Titanium
 0.07 - 0.12%

 Aluminium
 $\leq 0.015\%$

CERTIFICATION

Quality management Certified according to ISO 9001

Environmental product Certified according to ISO 14025, TYP III

declaration and EN 15804 (Base material)

MECHANICAL-TECHNOLOGICAL PROPERTIES

0.2% proof stress (Rp0.2) \geq 110 N/ mm² Tensile strength (Rm) \geq 150 N/ mm²

Breaking elongation (A50) $\geq 40\%$ Vickers hardness (HV3) ≥ 45

Folding test

No cracks on the bending edge
Bending up after folding

No cracks after bending break

Erichsen cupping ≥ 8.0 mm

Permanent elongation in

creep (Rp0.1) ≤ 0,1%

PHYSICAL AND CHEMICAL PROPERTIES

Melting point / range 420 °C
Boiling point / range 906 °C
Recrystallization limit > 300 °C
Density at 20 °C 7.2 g/ cm³

Modulus of elasticity $\geq 80.000 \text{ N/mm}^2$

Expansion coefficient

In the longitudinal direction
In the rolling transverse

Thermal conductivity

Specific heat capacity

Electrical conductivity

122·10-6 K-1
17·10-6 K-1
110 W/m·K
398 J/ kg/ K
17 m/Ω·mm²

Viscosity dynamic at 500 °C: 0,0030 mPa·s

COATING PROPERTIES

Corrosivity category according to

DIN EN ISO 12 944-6 C5 very high

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